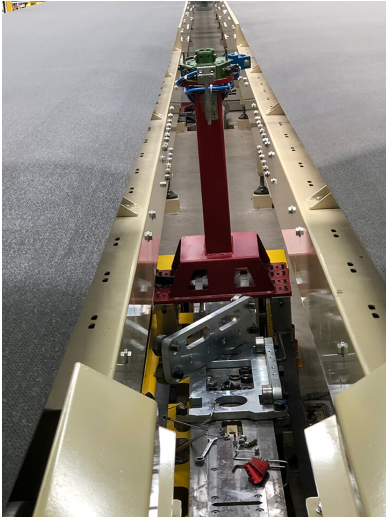


## SOLUTIONS | | TOOL CHANGER-BASED SHUTTLE SOLUTION FOR STAMPING PRESS LINE



Large industrial investments are most of the time supported by long-term and optimized production plans.

For example, a stamping press line has to be used as much as possible and so it has to be flexible to adapt itself to production needs and this while minimizing cycle time for tooling adaptation operations.

As a leading tool changing solutions provider, PES has developed a robot tool changer-based shuttle solution to increase stamping press line adaptability.

The E125LP-based shuttle solution is splitted in two sub-systems : the first is a standard tool changer set mounted on a robot (see our [Tool Change Solution for Stamping Process](#)); the second is a similar tool changer sub-assembly that aims at being mobile, transported by a linear axis, an autonomous vehicle or even another robot.

Tooling can then be coupled with two mobile devices, this can be usefull to adapt a conveyor to production flow or automate gripper logistics by installing tool docking station on AGV or even transfer tool from one robot to another to save docking operation cycle time.

Obviously, those solutions comes with PES Level-D performance safety and wear compensation tool coupling mechanism.

### Electrical Features

- **Axis-3 control box:** power and field bus connections (+ tool changer and pneumatic control components)
- **Tool changer:** discrete I/Os and 8 integrated pneumatic ports
- Tool presence and docking monitoring
- Tool changer status control and monitoring through discrete I/Os or Fieldbus

### Mechanical Features

- Cam lock mechanism with integrated wear compensation (each side)
- Tough design for payloads up to 200kg (Epsilon 125) and 300kg (Sigma 3)
- Custom robot interface available

### Interesting Options

- Vertical docking station
- RFID docking system with communication through the docking station



Advantages

Epsilon 125 based : lightweight and compact,  
8 integrated air connections

Simple installation and maximum flexibility

Transform your fixed tool docking station into a  
safe and mobile solution

Proven-in-Use turnkey functional package



Benefits

No need to increase robot payload

Increased performance/cost ratio

Production line adaptability enhanced

Low maintenance costs

Limited integration costs

Reduced store area



Facts & Figures

With a good integration, tool change can be performed in **less than 5 seconds**

Cam locking mechanism can outreach **5 millions of operation cycles**

**PES Tool Changing Solution** complies with **Level-D safety performance level requirements**

**PES** is a leading supplier of tool changing systems in the automotive industry worldwide for  
more than **20 years** with hundreds of units in operation